

# PATENT SPECIFICATION

Inventor: FRANCIS MOZART THURMON

714551



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## COMPLETE SPECIFICATION

### Improvements in or relating to Antiperspirant and Deodorant Preparations

We, ROHM & HAAS COMPANY, a corporation organised under the laws of the State of Delaware, United States of America, of 222 West Washington Square, Philadelphia, Pennsylvania, United States of America, do hereby declare the invention, for which we pray that a patent may be granted to us, and the method by which it is to be performed, to be particularly described in and 10 by the following statement:—

This invention concerns compositions for retarding or inhibiting the flow of perspiration and for preventing or inhibiting odors from perspiration. 15 Aluminum salts of strong inorganic acids have been used to inhibit the flow of perspiration by application of solutions thereof to auxiliary sweat pores and to other body areas. Such solutions frequently 20 cause irritation, in some cases producing dermatitis, and attack cellulosic fabrics due apparently to liberation of strong acid from the salts. Thus, a logical step was the proposed use of aluminum salts of weaker 25 acids. These, however, have proved much less effective in inhibiting perspiration and they do not prevent odors as well as the salts of strong acids do.

It is an object of this invention to provide 30 compositions which will inhibit the flow of perspiration and the development of odors from perspiration in an acceptable manner and yet be free of the objections to previously proposed compositions.

We have found that effective antiperspirant and deodorant compositions are prepared by incorporating in a hydrophilic base a water-soluble aluminum salt of an organic acid and a cation-exchange resin

having carboxy groups as the functional portion thereof. 40

As an aluminum salt there may be used a water-soluble aluminum salt of such acids as acetic, propionic, citric, tartaric, or a sulfonated acid, such as methionic acid or phenolsulfonic acid. 45

As a cation-exchange resin there is used one characterized by the presence of the —COOH group. Such resins are insoluble materials and yet they can supply hydrogen ions and take up other cations. The resins are prepared from carboxylic acids having an unsaturated linkage which permits these acids (or their anhydrides) to form copolymers or heteropolymers with polymerizable substances, including substances which cause cross-linking. For example, maleic anhydride and styrene can be polymerized together, and, when there is also present an unsaturated compound having at least two non-conjugated double bonds, an insoluble resin results. The cross-linking agent may be a polyunsaturated compound such as divinylbenzene, trivinylbenzene, ethylene diacrylate or diallyl maleate or fumarate or itaconate. Another carboxylic ion-exchange resin can be prepared by the copolymerization of acrylic or methacrylic acid and a polyunsaturated substance, such as one of the above. Copolymers or heteropolymers are formed in a conventional way with the aid of a catalyst, such as benzoyl peroxide, lauryl peroxide, tert.-butyl perbenzoate, or tert.-butylhydroperoxide are typical examples. The solid resin may be crushed to a fine powder. Usually the resin is used in a particle size finer than 100 mesh and it is desirable that the bulk of the resin

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pass a 250 mesh screen. The mesh sizes referred to are those defined by the U.S. Bureau of Standards, Standard Screen Series. These are similar to, although not identical with, the sieve sizes of the British Standard Screens Scale Sieves. Insoluble carboxylic resins may also be formed by emulsion polymerization and precipitated as fine particles. Acid anhydride groups are converted to carboxy groups by treatment of resins with an alkali or strong acid. The salt form of a resin is readily converted to the acid form having carboxy groups by washing of resin with acid. Presence of some of the functional groups of the resin in salt form is permissible.

The hydrophilic base in which the aluminum salt is dissolved and the carboxylic exchanger dispersed may be an aqueous cream, an aqueous paste, or an ointment base in which the external phase is water. The preparation may thus vary considerably in consistency and be applied by "patting on" if a liquid or by smearing if a paste or ointment.

In an ointment base there may be used stearic acid, spermaceti, cetyl alcohol, lanolin, waxes including paraffin waxes and beeswax, and oils dispersed and the internal phase in an aqueous medium. As dispersing or emulsifying agent, there may be used an ethanolamine soap, glyceryl monolaurate, glycol monolaurate, glyceryl monostearate, a polyglycerol-oleic acid condensate, a polyethoxyethanol, or other emulsifying agent useful in preparing an oil-in-water base.

Solutions of inert thickening agents, such as cellulose ethers, polyethylene glycols, and gums, may be used in the preparation of lotions or pastes, or in conjunction with ointment bases. The aqueous base may also contain compounds such as glycerine, ethoxyethoxy-ethanol and sorbitol, which serve as humectants and softeners, and may also contain preservatives and perfumes, if desired.

In the following description and claims parts and percentages are by weight.

50 A typical base may be prepared from 250 parts of cetyl alcohol, 250 parts of a white petroleum wax, 120 parts of propylene glycol, 10 parts of sodium dodecyl sulfate, 0.25 part of methyl parahydroxybenzoate, 55 0.25 part of propyl parahydroxybenzoate, and 370 parts of water. Perfuming material may be added, if desired.

This base can be mixed with a solution of an aluminum salt and with a carboxylic exchanger. For example, 45 parts of aluminum phenolsulfonate is taken up in 30 parts of ethyl alcohol and mixed with 180 parts of the above base and 75 parts of a finely divided cation-exchange resin made

65 from ethacrylic acid and cross-linked with

divinylbenzene.

This composition, applied to axillary surfaces, is effective in preventing odor and perspiration. Applied at first at two-day intervals and then at four to five-day intervals in a number of test cases, it remains effective without causing irritation and without damaging clothing. In comparisons made with standard formulations based on aluminum chloride, the above composition is superior in every respect. A similar preparation containing aluminum phenolsulfonate without the carboxylic exchanger is not fully effective as an antiperspirant or as a deodorant. An ointment with the above proportion of resin but without the aluminum phenolsulfonate controls odor but does not inhibit perspiration.

70 75 80 85 90 95 100 105 110 115 120 125 130

Another composition is prepared with 30 parts of aluminum phenolsulfonate, 75 parts of a cation-exchange resin prepared in emulsion from acrylic acid and divinylbenzene and then precipitated, and 195 parts of the above base tinted with a pink dye and lightly perfumed. This composition is found effective as an antiperspirant and deodorant. No irritation is observed even after prolonged use.

Strips of cotton cloth rubbed with the above composition and stored for two weeks suffer no significant loss in tensile strength.

100 105 110 115 120 125 130

A base is made by heating 20 parts of glyceryl monostearate, 5 parts of glycerin, 4 parts of spermaceti, 1 part of methyl cellulose, and 70 parts of water. A solution of 20 parts of aluminum phenolsulfonate in a minimum amount of ethyl alcohol is mixed therewith and 30 parts of a carboxylic cation-exchange resin made from methacrylic acid and divinylbenzene added and thoroughly incorporated by stirring. The resulting ointment is effective as an antiperspirant and deodorant. It does not cause irritation of skin to which applied and it does not noticeably attack cellulosic fabrics.

A mixture is made with 20 parts of calamine, 10 parts of zinc oxide, 60 parts of a finely divided cation-exchange resin from maleic anhydride, styrene, and divinylbenzene, 10 parts of glycerin, 200 parts of a 5% bentonite paste, 100 parts of water, and 50 parts of a water-dispersible ointment base. Thereto is added a mixture of 100 parts of water and 50 parts of basic aluminum acetate, containing a small amount of oil of thyme, oil of lavender flowers, and oil of peppermint. This is a very mild antiperspirant and deodorant which can be used on even very delicate skins. It is an effective astringent and deodorant.

A deodorant is made from 16 parts of

aluminum phenolsulfonate taken up in 40 parts of perfumed spirits N.F., 20 parts of finely powdered carboxylic resin made from methacrylic acid and divinylbenzene, 5 0.25% of oil of lavender, 0.5% of ethyl acetate, and distilled water to make 100%. The composition is shaken well and applied to the skin as a "pat on" lotion. It effectively decreases the flow of perspiration and 10 acts as a deodorant.

In place of the above aluminum salts there may be used in the compositions such compounds as aluminum acetotartrate or aluminum citrate. Even though the 15 compositions in which these aluminum salts are the sole reactive ingredient are not particularly effective, the addition thereto of a cation exchanger in its carboxy form gives a marked increase in both anti-perspirant and deodorant properties.

The carboxylic exchange resin should be present in the composition at about 8% to 35% of the total. The aluminum salt of an organic acid should constitute 5% to 25% of the composition. Preferred compositions contain 15% to 25% of the carboxylic exchanger and 10% to 20% of the aluminum salt.

There is a definite coaction between the 30 aluminum salt and cation-exchange resin in its hydrogen form. The aluminum ions in the vicinity of the resin particles act as free aluminum ions and yet without the irritating effects of soluble aluminum salts of strong acids. The carboxylic resins supply hydrogen ions within the sphere of influence of each particle and thus provide some of the action of the strong acids, yet without their undesirable effects.

The basic formula of carboxylic exchanger, soluble aluminum salt of an organic acid, and hydrophilic base may be 40 further modified by incorporating therein medicaments such as zinc peroxide, hexamethylene tetramine, formaldehyde, oxy-quinoline sulfate, chloro thymol, a local anesthetic, such as butacaine, or procaine.

The compositions formulated from a carboxylic acid exchange resin, an aluminum salt of an organic acid, and a hydrophilic base are unusually effective for their 50 intended purposes. They are stable, non-greasy, non-irritating, non-dehydrating, non-hydrosopic, removable with water, compatible with medication which may be incorporated, free from objectionable odors, non-staining, and non-corrosive. These compositions are effective in preventing "dress" dermatitis, caused by contact with some 55 textile dyes, and can be used safely over a considerable period of time.

The combination of aluminum salt and carboxylic acid exchanger appears to be 60 peculiarly effective, not only because of formation of insoluble aluminum com-

pounds and desquamation of skin with resultant decrease in exudation of sweat but also because of absorption of various components of sweat, thus effectively removing materials which through decomposition or putrefactive action of organisms can lead to irritating or malodorous products. For example, there have been found in 70 normal sweat 100 to 160 micrograms per cubic centimeter of arginine, 70 to 90 micrograms per cubic centimeter of histidine, and amounts between 10 and 60 micrograms per cubic centimeter of such aminoacids as isoleucine, leucine, lysine, phenylalanine, threonine, tryptophane, 75 tyrosine, and valine. Such compounds are absorbed by the compositions of this invention in consequential proportions, particularly those which have high nitrogen contents. There can thus be removed in 80 large measure such compounds as arginine and histidine, the latter of which yields irritating histamine. It is thus reasonable to believe that the compositions of this invention are effective by removing 85 materials from which substances with unpleasant properties can be formed. It also seems probable that the compositions are peculiarly effective by controlling the acidity of the body surfaces where they are applied with benefit of results which would flow from control of pH.

What we claim is:—

1. An antiperspirant and deodorant preparation comprising a cation-exchange resin having the carboxy radical as the functional group thereof and a water-soluble aluminum salt of an organic acid, dispersed in a hydrophilic base which contains water at least in the external 100 phase.
2. A preparation according to claim 1, comprising 8% to 35%, preferably from 15% to 25%, of said cation-exchange resin and 5% to 25%, preferably from 10% to 20%, of said aluminum salt.
3. A preparation according to claim 1 or 2, in which said aluminum salt is aluminum phenolsulfonate.
4. A preparation according to any one of the preceding claims, in which said hydrophilic base is an ointment base which is an oil-in-water emulsion.
5. A preparation according to claim 4, in which said base comprises from 250 parts of cetyl alcohol, 250 parts of white petroleum wax, 120 parts of propylene glycol, 10 parts of emulsifying agent giving an oil-in-water dispersion, and about 370 parts of water.
6. A preparation according to any one of the preceding claims, in which said resin is a copolymer of methacrylic acid and divinylbenzene.
7. A method of preparing an anti- 130

perspirant and deodorant preparation, which comprises dispersing in a hydrophilic base which contains water at least in the external phase a cation-exchange resin having the carboxy radical as the functional group thereof and a water-soluble aluminum salt of an organic acid.

8. A method according to claim 7, which comprises dispersing from 8% to 35%, preferably from 15% to 25%, of said cation-exchange resin and 5% to 25%, preferably from 10% to 20%, of said aluminum salt.

9. A method according to claim 7 or 8, in which the aluminum salt used is aluminum phenolsulfonate.

10. A method according to any one of claims 7-9, in which the hydrophilic base used is an ointment base which is an oil-in-water emulsion.

11. A method according to claim 10,

in which said base used comprises from 250 parts of cetyl alcohol, 250 parts of white petroleum wax, 120 parts of propylene glycol, 10 parts of emulsifying agent giving an oil-in-water dispersion, and about 370 parts of water.

12. A method according to any one of claims 7-11, in which said resin used is a copolymer of methacrylic acid and divinylbenzene.

13. An antiperspirant and deodorant preparation substantially as herein described with reference to the examples.

14. An antiperspirant and deodorant preparation whenever prepared by a method according to any one of claims 7-12.

STEVENS, LANGNER, PARRY  
& ROLLINSON,  
Chartered Patent Agents,  
Agents for the Applicants.

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